



(5 15/32)
(4 1/2)

21 LINKS OF 3/16" STAINLESS STEEL CHAIN
APPROX. 22" IN LENGTH

2" NPT

NOTE:
GASKET IS BLACK NITRILE

C	RJP	5-29-14	UPDATED DESIGN OF K20IDC1A
B	BRG	7-27-09	REPLACED K2IMPAA WITH K2IMPA
A	CHL	12-30-03	AAR APPROVAL # WAS E-939034
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGLE: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL
	CHECKED BY:	ACC
	PROTOTYPE BY:	CHL
	PROTOTYPE DATE:	4/4/2002
	APPROVED FOR PRODUCTION BY:	ACC
	PRODUCTION DATE:	4/9/2002

SALCO PRODUCTS, INC.		
PART NAME: TOP FITTING ASSEMBLY 2" THREAD ON		
MATERIAL: DUCTILE IRON		
PROJECT #:	SHEET #:	SCALE:
	1 OF 1	1:1
DRAWING #:	PART #:	
C16863	K20IUMP1A	

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